

Manual for RIP Printing (WASATCH SoftRIP)

CMP0097-00 EN

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Before Using

Before Using

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Screen Appearance

- □ The screens in this manual may slightly differ from the actual screens. Also be aware that the screens may differ due to a difference in the OS or the usage environment.
- □ The software RIP screens that appear in this manual use the following screens, unless otherwise specified. When using WASATCH SoftRIP (Version 7.3) on Windows 7

OS Notation

Notation for Windows

In this manual, "Windows" is used as a generic name for all OS (operating systems) for Microsoft* Windows*.

Mac OS Notation

In this manual, "Mac OS X" is used as a generic name for all OS (operating systems) for Mac OS X.

Introduction

Introduction

When using commercial software RIP (hereafter RIP) to print, you must register information about the media you are using to both printers and RIP. How to register and do settings differs, as seen below, according to the required print level.

For Simple Printing

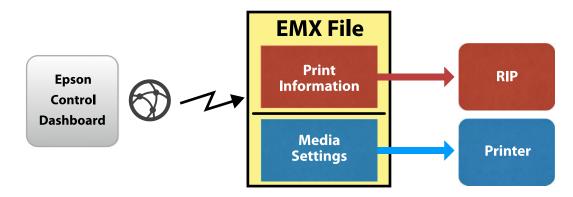
You can easily register basic media information by selecting the media type according to the media you are using in **Easy Media Setup** in the printer's settings menu. Simply setting the media type and the print mode in the RIP allows you to print.

For the Optimal Printing on the Commercial Media You Are Using

Use the print settings files (hereafter EMX files) that Epson provides to register and do settings. EMX files are batched files that contain the following information, most suitable for the media you are using.

- □ Media setting values: Values for media settings (temperature of the heater, platen gap, etc.) that are registered to the printer
- Print information: Such setting information as resolution and the number of print passes and ICC profiles that are read and used by the RIP

Download and import EMX files with the Epson software, Epson Control Dashboard.



In this manual we explain the basic procedures for RIP printing that uses EMX files. Also see the supplemental manual, *Printing with WH/MS, Matching Specific Colors* (PDF) when printing with the SC-S80600 Series using White/Metallic Silver ink.

What to Prepare

Software RIP (Commercially Available)

Use a RIP that can be used with your printer. You can check the latest information about compatible RIP on the Software Available List (https://bizijdevelopers.ebz.epson.net/rip/list/).

Epson Control Dashboard (Dashboard)

Use the Dashboard when importing setting information for the printer or RIP, or when downloading EMX files.

You can install the latest software from the Setup Navi (http://epson.sn).

Introduction

Important:

Install the RIP and Dashboard on a computer that satisfies the following conditions.

- □ It can connect to the internet. You will not be able to download EMX files if your computer cannot connect to the internet.
- **There is enough space to install both the RIP and Dashboard. Separate computers cannot link correctly.**

Print Data

We recommend PDF (PDF/X-1a standard or PDF/X-4 equivalent) for the following points.

- Links to images do not break and the layout does not get corrupted.
- □ Text does not need to be outlined.
- **D** There is no difference in appearance even if the version of the image processing software is different.

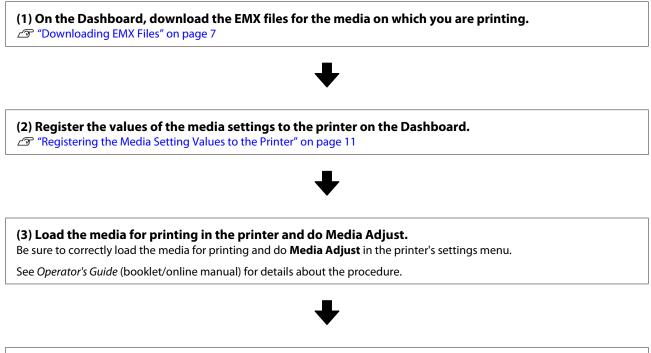
See the manual for the image processing software (Adobe Photoshop, Adobe Illustrator, etc.) you are using for how to put print data into PDF format.

Workflow

These preparations for printing are done when printing on media for the first time or printing on new media. They do not need to be done every day for all print jobs.

* The procedure may differ depending on the RIP you are using.

Preparations for Printing



(4) Install the RIP and import print information from the EMX files to the RIP.*

Introduction



(5) Create a print mode that is often used with the RIP.*

3 "Creating Print Modes Often Used with the RIP" on page 17

Print Jobs

If you are printing as a continuation of the preparations for printing, you do not need to do step (1).

(1) Load media in the printer and select the media setting number. Correctly load the media and select the media setting number that has been registered to the printer.

See Operator's Guide (booklet/online manual) for details about the procedure.



(2) Read the print data to the RIP, and then print it.*

Downloading EMX Files

1

In this section we explain the procedures for downloading the EMX files for the print media with the Dashboard.

EMX files differ for each model, even when they are for the same media. If you are using multiple printer models, download the EMX files that are specific to each model.

If you have finished registering your printer on the Dashboard, start from step 3.

Start the Dashboard. Select the tab for registering printers, and then click **Search**.

Any unregistered printers that are connected to the network or that are connected by USB to your computer are displayed.

(C) E http://localheat.XXXL/reg	ア・ウ E Epson Control Dashboard	×	🙃 🛧 🕸
Epson Control Dashboard			(?) ≡
			<u> </u>
Select Name	Model IP Address	Serial Number	Firmware Version
Home Search			Apply
		Epson Control Dashboard 1.3.0	Copyright(C) Seiko Epson Corporation 2015-2016. All rights reserved.

2 Select the printer you want to register, and then click **Apply**.

Data is being acquired from the printer while the icon that displays the printer's status icon is \diamondsuit . Do not operate the computer.

E Inso Control Dashboard ×	
Epson Control Dashboard	0 =
EPSON SC-XXXXX Series Comm Driv EPSON SC-XXXXX Series Comm Driv	EPSON SC-XXXXXX Series Comm Driv
Name : EPSON SC-XXXXX Series Comm Driver Model : SC-XXXXX Series IP Address : IP Address : SC-XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	
Select Unregister	Serial Number Firmware Version
	~
Home Search	Epson Control Dashboard 1.3.0 Coovright(C) Selko Epson Corporation 2015



On the **Home** screen, click your printer.

E Imperied Milling & P + C E Epson Control Dashboard ×	- • ×
Epson Control Dashboard	$\odot \equiv$
Information	more
Printers	more
ame : EPSON SC-XXXXX Series Comm Driver Iodel : SC-XXXXX Series SC-XXXXX Series P Address : P Address : erial Number : XXXXXXXXXXXXX immware Version : C 06/09/2016 15:51:52	



Click Media Settings.

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E Impair and the Indiana A P - C E Epson Control Dashboard ×	₼ ☆ 🕸
Epson Control Dashboard	$\odot \equiv$
EPSON SC-XXXXX Series Comm Driv Ready	
Name : EPSON SC-XXXXX Series Comm Driver Model : SC-XXXXX Series Comm Driver SC-XXXX Series Comm Driver PAdvress : PAdvress : PAdvres	
Current Media : [#1]	
PG Platen Gap : 1.6 W Width : 516 mm L Remained Length : 15 m	
Ink Cartridge Waste Ink Bottle Waste Ink Bottle Wiper Unit Waste Ink Bottle Wiper Unit Battle Wiper Unit Battle Wiper Unit Battle Wiper Unit Battle Wiper Unit Battle Wiper Unit Battle Wiper Unit Battle Wiper Unit Battle Battl	
Media Settings Print Nozzle Check Pattern Head Cleaning Execute Ink Circulation Start Pre-Healing Advanced Media Setting	

					[
	Research P マ C E Epson Control Dashboard	d × b			
Epson Control E	Dashboard				
EPSON SC-XXXXXX Ready	K Series Comm Driv				
Source: Local Media Library		Target: EF	SON SC-XXXXXX Series Comm Drive	r	
Wedia Venuor	micula mallic micula Type micule	#	Media Name	Media Type	Edit
		1		Adhesive Vinyl	
		2		Adhesive Vinyl	
		3		Adhesive Vinyl	
		4		Adhesive Vinyl	
		5		Adhesive Vinyl	
		6		Adhesive Vinyl	
		\rightarrow 7		Adhesive Vinyl	
		8		Adhesive Vinyl	
-	Media Vendor, Media Type, and tch your search conditions are c				
EMX files that ma				Search.	
-	tch your search conditions are c	lisplayed.			(2)
EMX files that ma	tch your search conditions are c Download Media Settings Search media settings file(.emx) from Contents	lisplayed. Server.			2
EMX files that ma	tch your search conditions are c	lisplayed. Server.			2
EMX files that ma	tch your search conditions are c Download Media Settings Search media settings file(.emx) from Contents Region Media Vendor Media Type Global V All All	Server. Model	XXXX Series V	earch	2
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EMX files that ma	tch your search conditions are c Download Media Settings Search media settings file(.emx) from Contents Region Media Vendor Media Type Global V All All	Server. Model	XXXX Series V	earch	2
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EMX files that ma	tch your search conditions are c Download Media Settings Search media settings file(.emx) from Contents Region Media Vendor Media Type Global V All All	Server. Model	XXXX Series V	earch	2
EMX files that ma	tch your search conditions are c Download Media Settings Search media settings file(.emx) from Contents Region Media Vendor Media Type Global V All All	Server. Model	XXXX Series V	earch	2
EMX files that ma	tch your search conditions are c Download Media Settings Search media settings file(.emx) from Contents Region Media Vendor Media Type Global V All All	Server. Model	XXXX Series V	earch	2
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EMX files that ma	tch your search conditions are c Download Media Settings Search media settings file(.emx) from Contents Region Media Vendor Media Type Global V All All	Server. Model	XXXX Series V	earch	2
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EMX files that ma	tch your search conditions are c Download Media Settings Search media settings file(.emx) from Contents Region Media Vendor Media Type Global V All All	Server. Model	XXXX Series V	earch	2

Click the necessary EMX file, and then click **Download**.

7

The EMX files are saved in the following locations. You cannot change the location in which they are saved.

Download

Close

Windows: %PUBLIC%¥Documents¥Epson¥Control Dashboard¥XXX^{*}

Mac OS X: /Library/Caches/Epson/Epson Control Dashboard/XXX*

* The final XXX are the 3 characters after SC- for the model of your printer (e.g., "S80" when the model is SC-S80600 Series).

	Search media settin Region Media V Global V All	ngs file(.emx) from Content /endor Media Type All	Model	00XX Series 🗸	Search]
(\mathbf{l})	Madia Vandor	Madia Nama	Media Type	Model	Last Lindate	Statue
	Lintec	E-1000ZC-FL	Film	SC-XXXXXX Series	06/08/2016	Not Acquired
	LintecSignSystem	GIY-0305-FL	Film	SC-XXXXXX Series	06/08/2016	Not Acquired
	Neschen	WindowG_Ultra_Clear-FL	Film	SC-XXXXXX Series	06/08/2016	Not Acquired
	3M	EPF900-BL	Film	SC-XXXXXX Series	06/08/2016	Not Acquired
	3M	IJ8150-FL	Film	SC-XXXXXX Series	06/08/2016	Not Acquired
	3M	RG5333-FL	Film	SC-XXXXXX Series	06/08/2016	Not Acquired
	LintecSignSystem	GIY-4105	Adhesive Vinyl	SC-XXXXXX Series	05/16/2016	Not Acquired
	LintecSignSystem	GIY-11Z5	Adhesive Vinyl	SC-XXXXXX Series	05/16/2016	Not Acquired
	LintecSignSystem		Film	SC-XXXXXX Series		Not Acquired
	LintecSignSystem	GIY-3355	Adhesive Vinyl	SC-XXXXX Series	05/16/2016	Not Acquired
			(Downlo	1 2 3 4 5 <u>6</u> ad	<u>7 8 9 10 11</u> Close

Note:

The **Status** of the EMX files is indicated below.

- Not Acquired: These are EMX files that have never been downloaded before.
- □ *Acquisition Complete: These are EMX files that have been downloaded and have not changed since they were downloaded.*
- **Update Available**:

These are EMX files that were changed after they were downloaded. Downloading them overwrites the EMX files that have already been downloaded.

If you need several EMX files repeat steps 6 through 7 to download them one at a time.

8

Click Close.

The EMX files are imported and the list of source media settings is displayed. You cannot click **Close** while downloading EMX files. Wait until the button becomes enabled.

Next, register the media setting values to the printer.

∠ "Registering the Media Setting Values to the Printer" on page 11

Important:

Be sure to register the media setting values to the printer in advance. The RIP checks the media settings registered to the printer. You cannot use the function for automatically importing print information from the EMX files.

Registering the Media Setting Values to the Printer

In this section we explain the procedures for registering the media setting values for the print media with the Dashboard.

Important:

- Be sure to exit the RIP before starting an operation.
 If the Dashboard goes offline, you may not be able to automatically import print information to the RIP, or the operation may be unsuccessful.
- Do not do other operations on the printer while registering the media setting values. Printing may be interrupted, or registration of the media setting values may be unsuccessful, if you operate the printer's control panel or print while registering. We recommend telling those around you before you start registration when there are several users sharing the printer.

If you are continuing to register after downloading the EMX files, start from step 3.

Start the Dashboard. On the Home screen, click your printer.



Click Media Settings.

	- • <mark>×</mark>
Epson Control Dashboard	⊘ ≡
EPSON SC-XXXXXX Series Comm Driv Ready	
Name : EPSON SC-XXXX Series Comm Driver Model : SC-XXXXX Series Comm Driver IP Address : SC-XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	
Current Media : [#1]	
Ink Cartridge Waste Ink Bottle Wiper Lint Heater Temperature	
Media Settings Print Nozzle Check Pattern Head Cleaning Execute Ink Circulation Start Pre-Heating Advanced Media Sett	ing

3

In Source, select one of the following, and then click the media settings you want to set.

- EMX files downloaded with your computer: Local Media Library
- □ Setting backup file (cpb) of other printer: Custom Media Backup (cpb)

□ Media settings of other printers registered to the Dashboard: Name of the printer you want to register

()e	p (passadd) 1941, media (D +	C E Epso	n Control Dashboard	×				- • •
Epson Contr	ol Dashboard							?
	XXXXX Series Comm Driv							
		Media Tune	VP ↔ X	-	PSON SC-XXXXXX Series Com		Edit	Current
Source: Local Media Li Media Vendor	Media Name	Media Type	Model	Target: Ef #	PSON SC-XXXXXX Series Com Media Name	Media Type	Edit	Current
Source: Local Media Li Media Vendor		Media Type Film		-		Media Type Adhesive Vinyl	Edit	
Source: Local Media Li Media Vendor	Media Name		Model	-		Media Type	Edit	Current
Source: Local Media Li	Media Name		Model	-		Media Type Adhesive Vinyl Adhesive Vinyl	Edit	Current

If the printer is connected by USB, proceed to step 4. If the printer is connected by any other means, proceed to step 5.

4

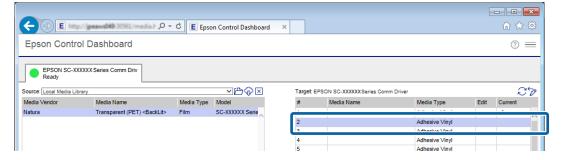
Click \bigcirc to update to the latest printer status.

() =	p/ jpeanshi ti 1950, imedia, i , Q +	් E Epsc	on Control Dashboard	I X				
Epson Contr	ol Dashboard							⊘ ≣
EPSON SC-X Ready Source: Local Media Li Media Vendor	DXXXX Series Comm Driv	Media Type	✓ 🗗 🎧 🗵 Model	Target: E	PSON SC-XXXXXX Series Com	m Driver Media Type	Edit	Curren
Natura	Transparent (PET) <backlit></backlit>	Film	SC-XXXXXX Serie	"	Would Hearte	Adhesive Vinyl	Lun	V
	Transparent (FET) - Subten			2		Adhesive Vinyl		
				-				-
				3		Adhesive Vinyl		
				3		Adhesive Vinyl Adhesive Vinyl		

5

In **Target**, click the media setting that writes the settings.

Be aware that the values for the settings are overwritten if you select media settings to which settings have already been saved.





7

Click \rightarrow .

The display for media settings in **Target** is updated. You can check the details of the updates in Parameters under the list. If you need to customize the settings before writing to the printer, click \swarrow to edit the settings.

									- •	×
(-) E -	p://jpeaws049.30561/media.1_/0_+	C E Epso	on Control Dashboa	rd ×					🟠 🕁	: :
Epson Contr	ol Dashboard								?	=
EPSON SC-X Ready	XXXXX Series Comm Driv									
Source: Local Media Li	brary		┙╚ዏ		Target: EPS	ON SC-XXXXXX Series Comm Drive	er		£	30
Media Vendor	Media Name	Media Type	Model		#	Media Name	Media Type	Edit	Current	
Natura	Transparent (PET) <backlit></backlit>	Film	SC-XXXXXX Serie		1		Adhesive Vinyl		×	
					2	Transparent_PET-BL	Film	0		
					3		Adhesive Vinyl			
					4		Adhesive Vinyl			
					5		Adhesive Vinyl			
							Adhesive Vinyl			
				\rightarrow	1.00		Adhesive Vinyl			
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					9		Adhesive Vinyl			
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			~		13		Adhesive Vinyl			
<					14		Adheeive Vinul			_
arameters					Parameters			t Update 06	/09/2016 15:	
edia Name	Transparent_PET-BL				Media Nam					
emo edia Type	Transparent (PET) <backlit> Film</backlit>		~		Memo Media Type	Transparent (PET) • Film	BackLit>			
aten Gap	1.6				Platen Gap	1.6				
	50(C) (122(F))				Pre-Heater	50(C) (122(F))				
	50(C) (122(F))				Platen-Hea					
fter-Heater rving Time Per Pass	55(C) (131(F))				After-Heater	r 55(C) (131(F)) e Per Pass 0sec				
fter Heater Feed	Off				After Heater					
dditional Dryer	On		*		Additional					

Check that the icon that displays the printer's status is **(**Ready), and then click **Apply**.

The media setting values are written to the printer.

	XXXX Series Comm Driv									0
Ready Source: Local Media Lib	L		୰ୖୖ୷	<u></u>		Target EDS	ON SC-XXXXXX Series Comm D	iture .		<u> </u>
Media Vendor	Media Name	Media Type	Model			#	Media Name	Media Type	Edit	Current
Natura	Transparent (PET) <backlit></backlit>	Film	SC-XXXXXX Serie			1		Adhesive Vinyl		~
				^		2	Transparent PET-BL	Film	Ø	
						3	manaparent_r e r-be	Adhesive Vinyl	-	
						4		Adhesive Vinyl		
						5		Adhesive Vinyl		-
						6		Adhesive Vinyl		
				-	\rightarrow	7		Adhesive Vinyl		
						8		Adhesive Vinyl		
						9		Adhesive Vinyl		
						10		Adhesive Vinyl		
						11		Adhesive Vinyl		
						12		Adhesive Vinyl		
				\sim		13		Adhesive Vinyl		
<			>			14		Adhesive Vinyl		
Parameters						Parameters			t Update 00	6/09/2016 1
Memo Media Type Platen Gap	Transparent_PET-BL Transparent (PET) <backlit> Film 1.6 50(C) (122(F))</backlit>			^		Media Nam Memo Media Type Platen Gap Pre-Heater	Transparent (PE			
Platen-Heater After-Heater Drying Time Per Pass	50(C) (122(F)) 55(C) (131(F)) 0sec					Platen-Hear After-Heate Drying Tim	ter 50(C) (122(F)) r 55(C) (131(F)) e Per Pass 0sec			
After Heater Feed	Off			\sim		After Heater	Feed Off		2)	

If you are using multiple printers of the same model, or if you are using multiple models, register the media settings to all of the printers using the same steps.

Next, do **Media Adjust** in the printer's settings menu. The print results may be grainy or have banding if Media Adjust is not done. When doing Media Adjust, correctly load the media while paying attention to the following points.

- □ Load media in the same way as which it will actually be used.
- □ On the **SelectMedia** screen, select the number to which the values of the media settings are registered.

See User's Guide (online manual) for details about the procedure.

Doing Initial Settings for the RIP and Importing Print Information

For WASATCH SoftRIP

Install WASATCH SoftRIP on the computer on which the Dashboard is installed, and register your printer to the RIP. After that, WASATCH SoftRIP checks the media settings that are registered to the printer and imports the print information from the EMX files to the RIP.

Note:

Register media setting values from EMX files to the printer to print with the print information that Epson provides. You cannot select the Print Mode by doing **Easy Media Setup** and directly entering the values for the settings and registering the media setting values.

Procedure for Initial Settings

Install WASATCH SoftRIP and assign your printer to Unit and register it in the RIP. You can register up to four of the following items to Unit.

- □ Printers of the same model, but different IP addresses
- **D** Printers of different models
- □ The same printer, but with different print modes (Image Configuration) selected

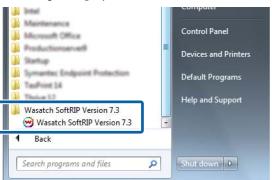


2

Install WASATCH SoftRIP on your computer.

Click in the order of **Start** - **All Programs** - the **Wasatch SoftRIP Version XX** folder - **Wasatch SoftRIP** Version XX.

The version of the RIP you are using is displayed in "XX".



Note:

You can create a shortcut by pressing and holding **Ctrl** while dragging and dropping **Wasatch SoftRIP Version XX** to the desktop.

3

4

On the Dashboard, check whether your printer is ready to print.

If the status is anything other than Ready, check the details on the **Home** screen and do the necessary measures. If the status is not Ready, you are not able to do the following settings correctly.

Select the Unit to which your printer is assigned, and then click 🧟.

😁 w	asatch So	ftRIP - \	/ersion	7.3											x
Eile	Image	<u>C</u> olor	Print	Page	Layout	Template	T <u>o</u> ols	Server	<u>L</u> angu	age <u>H</u> e	lp		_		
					74	Â			; P	. .	?	Unit 1: XXXXXXXXXXX		۵,	

5

6

Select the model of your printer in **Printer Model**.

The supported models are displayed when you click the pulldown menu and click + on the left side of **Epson**.

9) Setup - Print Unit 1				×
P	Printer Model	Epson SureColor XXXXXX Series (CMYK, 1440x1440 dpi)	•]	ок
In	maging Configuration	none	•	Edit	Cancel
P	Physical Connection		~	TCP/IP List	Help
	Print Margins			Scale Adjustments (percent)	
	Paper Width	62.397 Set Maximum Width Width Center		Active	

Click TCP/IP List.

Setup - Print Unit 1			×
Printer Model	Epson SureColor XXXXXXX Series (CMYK, 1440x1440 dpi)	•	ОК
Imaging Configuration	none	Edit	Cancel
Physical Connection		TCP/IP List	Help
Print Margins		Scale Adjustments (percent)	
Paper Width	62.397 Set Maximum Width Width Center	☐ <u>A</u> ctive	

Note:

If you are using a model that supports USB connections, click Setup and select the following.

- With network connection: Select **TCP/IP List** and proceed to step 7.
- □ With USB connection: Select **Scan USB** and proceed to step 9.

	Epson, SureColor XXXXX Series (CMYK, 1440x1440 dpi)	<u> </u>			ОК
Imaging Configuration	none	•	Edit	[Cancel
Physical Connection	TCP/IP 10.8.58.242.9108 SC 540800		Setup	TCP/IP List	Help

Input the IP address of your printer and click Add.

You can check the IP address on the **Home** screen of the Dashboard.

	😔 T 🕕 Print Server List	(2) 📄
Epson Control Dashboard	TCP/IP Address XX . X . XX . XXX	Add
	Port 9100	Delete
nformation	CPR Queue Name	Save List
	Comment	Cancel
Printers	Protocol 🕫 Raw C LPR	
Name : EPSON SC-XXXXXX Series	sC	
IP Address :		
Firmware Version :	1	



7

Check that the IP address is displayed on the lower part of the screen and click Save List.

(TCP/IP Print Serve	er List		X	
	TCP/IP Address	XX . X	. XX . XXX	Add	
	Port	9100		Delete	
	LPR Queue Name			 Save List	
	Comment		0	Cancel	
	Protocol		C LPR		
	TCP/IP: XX.X.XX.XXX	XXXX			

The parameters are reflected in **Physical Connection** of the setup screen. If you are using multiple printers of the same model, or if you are using multiple models, repeat steps 3 through 8 to add all of the printers.

Click ()K.
---------	-----

😁 Setup - Print Unit 1				×
Printer Model	Epson SureColor X00000X Series (CMYK, 1440x1440 dpi)	•		ок
Imaging Configuration	none	•	Edit	Cancel
Physical Connection	TCP/IP 10 8 55 243 5100 SC-540600	-	TCP/IP List	Help
Print Margins			Scale Adjustments (percent)	
Paper Width	62.397 Set Maximum Width		Active	

Creating Print Modes Often Used with the RIP

For WASATCH SoftRIP

In WASATCH SoftRIP, you can save print modes that you often use as a preset called Image Configuration. By creating an Image Configuration, you do not need to do bothersome printer settings every time. You can print using the same print mode simply by reading the print data and selecting the Image Configuration.

∠ Creating an Image Configuration" on page 17

You can also easily make a hot folder when creating an Image Configuration. If you create a hot folder, you can print easily just by dragging and dropping the print data to the hot folder (or a shortcut for the hot folder).

∠ Creating Hot Folders" on page 20

Creating an Image Configuration

- 1

2

3

4

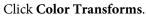
5

Start WASATCH SoftRIP.

Select the Unit to which your printer is assigned, and then click 🧟.

<u>File</u> 1	mage <u>C</u> ol	or <u>P</u> rint	Page	Layout	Template	T <u>o</u> ols <u>S</u> erver	<u>L</u> anguage	Help		
				r a	Â		(. ?	Unit 1: XXXXXXXXXXX	. 9

Setup - Print Unit 1			
Printer Model	Epson SureColor XXXXXX Series (CMYK, 1440x1440 dpi)		ок
Imaging Configuration	none	Edit	Cancel
Physical Connection	TCP/IP 10.8.59.243.9100 SC-540600	TCP/IP List	Help
Print Margins		Scale Adjustments (percent	



Configuration f	older: C/www.73/configurations/igaonaca40600			ок
Configuration:	none			Cancel
				Help
Printer Model	Epson SureColor XXXXXX Series (CMYK, 1440x1440 dpi)	<u> </u>	Properties	Delete
	<u>C</u> olor Transforms			
	Special Colors			<u>I</u> nfo
				Edit Info
				Lock

Refer to the following table and set (1) through (3), and then click **OK**.

Ordinarily, do not change any settings other than (1) through (3). Doing so makes it difficult to match the colors as intended.

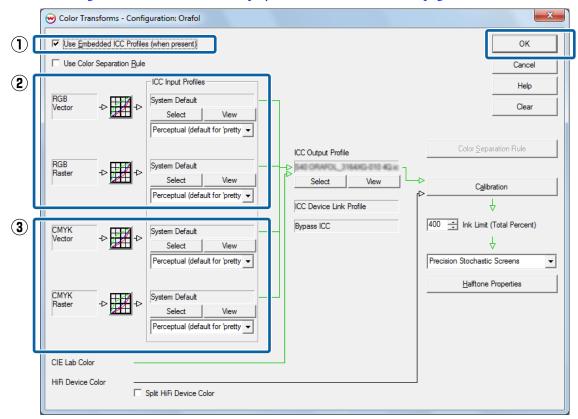
(1)	Specify the processing for when profiles are embedded in the print data. Selecting this references the input colors
	of the embedded profile.

(2)	Select the profile for RGB. We recommend AdobeRGB1998.icc if you want to do brightly colored printing with a wide color gamut for signs, etc. We recommend sRGB.icc if you want to print in colors used in general printing, such as offset printing.	
(3)	Select the profile for CMYK. Select EpsonWideCMYK_Ver2.icc [*] if you want to do brightly colored printing with a wide color gamut for signs, etc. Select FOGRA, SWOP, or GRACoL, etc., if you want to print in colors used in general printing, such as offset printing.	

* This is stored in the following folder. If you cannot find the folder, search for the "EpsonWideCMYK" file. Folder path: %PUBLIC%¥Documents¥Epson¥Control Dashboard¥Profile

See the following for settings for printing with the display colors in the image processing software and how to check print results in advance.

127 "Matching the Print Results to the Displayed Color of Print Data" on page 29



6 (

Click Properties.

Configuration f	older: C/www.73/configentions/spacesco#0600	ОК
Configuration:	none	Cancel
		Help
Printer Model	Epson SureColor XXXXXX Series (CMYK, 1440x1440 dpi)	roperties Delete
	<u>C</u> olor Transforms	
	Special Colors	Info
		Edit Info
		Lock



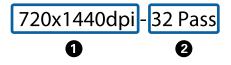
Set (1) through (4) and click **OK**.

	Epson SureColor XXXXXX Series Pro Print Mode Advanced Ink Density Fa		
\bigcirc	Halftone Option	Epson Precision Dot	-
2	Media Name	1 - RG5332R-BL	▼
3	Print Mode	No Defined Print Modes	-
4	Print Direction	Unidirectional (Best Quality)	_
	Drying Time After print: (sec) Don't show media mismatch warning Current Printer Setting Media Name Media Type Pre-Heater Platen-Heater After-Heater Drying Time Per Pass (1/10 sec) Head Movement Multi-Strike Printing	at print time RG5332R-BL Film 36 36 50 0 Data Width Off	
	Download ICC		
	Revision Date: XXX XX, XXXX	QK <u>C</u> ancel	Help

- (1) Be sure to select **Epson Precision Dot** if you are printing with the print information that Epson provides.
- (2) Select the media on which you are printing. Select the same setting as the media setting selected on the printer.
- (3) Modes that can be used with the media selected in (2) are displayed. See the following table for details on about Print Mode.
- (4) Although the print speed decreases if you select Unidirectional (Best Quality), the print quality increases.

How to Read Print Mode

In the following example of settings, the print data undergoes output processing at 720 x 1440 dpi and is printed in 32 passes. The following table describes the meanings of the setting names **1** and **2**.



0	This is the resolution output from the RIP. The higher the number the better the print quality, but the printing speed decreases.
2	Indicates the print passes (how many times printing is split for one interval). The higher the number the better the print quality, but the printing speed decreases. Depending on the media you are using, the term High Quality may appear following the name of the media. This setting helps prevent the occurrence of uneven density and banding with the number of passes set, but it reduces the print speed.



Configuration 1	older: C /www.71/configerations/operations/49600		ОК
Configuration:	none		Cancel
			Help
Printer Model	Epson SureColor XXXXXX Series (CMYK, 1440x1440 dpi)	Properties	Delete
	<u>C</u> olor Transforms		-
	Sp <u>e</u> cial Colors		Info
			Edit Info
			Lock

Input any name you like and click **OK**.

9

We recommend using a name that is easy to understand for the other person that is printing something.

Imaging ConfigurationSa	ve As:		X
Original Imaging Configuration	none	2	<u>о</u> к
	none		Cancel
Gave As:			

Creating Hot Folders

1	Start WASATCH S	oftRIP. Select the Unit to which your p	rinter is assigned, and th	hen click 🔍.
	😔 Wasatch SoftRIP - Version	.3		
	<u>File</u> Image <u>Color</u> Print	Page Layout <u>T</u> emplate T <u>o</u> ols <u>S</u> erver <u>L</u> anguage <u>H</u> elp		
	🔁 😭 🖛 🏚 💵	■ ¾ ¾ ¾ ■ ■ ¥ 옷 옷 ? Unit:X	XXXXXXXXXX	
		·		
2	Select the Image Co	onfiguration in which the settings are sa	aved, and then click OK	•
	😔 Setup - Print Unit 1			×
	Printer Model	Epson SureColor XXXXXX Series (CMYK, 1440x1440 dpi)		Ок
	Imaging Configuration	none	Edit	Cancel
	Physical Connection	TCP/IP 10.8.59.243.9100 SC-540600	TCP/IP List	Help
	- Print Margins		Scale Adjustments (percent)	
3	Click in the order of	f Server - Hot Folder.		
		Wasatch SoftRP - Version 7.3		
		ile Image Color Print Page Layout Template Too Server lelp	ureColor XXXXXX Series (CMYK, 1440x1440 dp) 💽 🔍 🕘	1
		Gueue Processing Active Job L Hot Folder Ctrl-H		
		-		

Δ

Preparations for Printing

Select Active. Set (1) and (2), and then click Browse.

	Hot Folder	×
	Unit 1: Epson SureColor XXXXXX Series (CMYK, 1440x1440 dpi)	ОК
l	Active	Cancel
	Create Preview Images	Help
1	CAction to take with arriving files	
	C Add to RIP Queue	
	C RIP Only	
	RIP and Print	
2	Delete PostScript after RIP	
	Delete after Printing	
	Configuration	
	Hot Folder Browse	

(1) From below, select the RIP process to do to the print data.

Add to RIP Queue	Only registers the print data to the RIP Queue list. Neither RIP processing nor printing are started unless the operation is done in the RIP Queue.
RIP Only	Only does RIP processing. Printing is not started unless 🚔 is clicked.
RIP and Print	Automatically does from RIP processing to printing.

(2) Print data is deleted at the set timing. Select this as needed.

Specify the name of the hot folder and the location in which to save. Click **OK**.

We recommend using a name that is easy to understand for the other person that is printing something.

Note:

5

If you want to do hot folder printing through the network from another computer, consult with the network administrator, and then create a shortcut using the following procedure.

(1) Share the hot folder that you want to use.

(2) Create a shortcut on the Map Network Drive.

In this section we explain how to print one print data as one job. See the manual for the RIP for how to automatically layout several print data and print them all at once, or for how to add margins and marks and print.

For WASATCH SoftRIP

We recommend printing the print data while checking it in preview.

127 "Printing the Print Data While Checking it" on page 22

Hot folder printing is helpful when you do not need to check the print data or print mode.

∠ "Hot Folder Printing" on page 23

Printing the Print Data While Checking it

1

Correctly load the media into the printer.

See Operator's Guide (booklet/online manual) for the procedure for loading media.



3

Start WASATCH SoftRIP.

Click 🖰 and select the print data.

😁 w	asatch Sc	ftRIP - 1	Version	7.3									x
File	Image	<u>C</u> olor	Print	Page	Layout	Template	T <u>o</u> ols	<u>Server</u> <u>L</u> anguage <u>H</u> e	lp				
		•			74	Â		4 X R.S.	?	Unit 1: XXXXXXXXXXX	•	Q , I	



Select the Unit to which your printer is assigned, and then click 🧟.

→ Wasatch SoftRIP - Version 7.3		x
File Image Color Print Page Layout Iemplate Tools Server Language Help	Unit 1: X000000000	

5 Select the Image Configuration in which the settings are saved, and then click **OK**.

```
See Help for details on various settings, such as Print Margins and Marks.
```

Printer Model	Enson SureColor XXXXXX	Series (CMYK, 1440x1440 dpi)		
		Series (CINTR, 1440x1440 dpi)		С (2) СК
Imaging Configuration	X00000000X			Edit Cancel
Physical Connection	TCP/IP.10.8.59.243.9100	5C-540600		TCP/IP List Help
Print Margins				Scale Adjustments (percent)
Paper Width	62.397 🛨	Set Maximum <u>W</u> idth	Width Center	☐ <u>A</u> ctive
Paper Height	100000.000	Set Maximum <u>H</u> eight	Height Center	100.0000 <u>·</u> Width
Left Margin	0.000	Set Margins to Zero		100.0000 - Height
Right Margin	0.000			Mirror
Top Margin	0.000			Rotation 180
Bottom Margin	0.000			
Marks			Cutting Options	
Crop Marks	🔲 Full Length		Process Cutting Paths	
☐ <u>R</u> egister Marks	🗖 Center		Outline Jobs	Bleed 0.000 + Radius 0.000 +
☐ Hairlines			Cutting Registration Marks	Cutting Mark
Annotate Prints		Annotation Details	none	✓ Cutting Unit
			🗖 Immediate	

On the Dashboard, check whether your printer is ready to print.

If the status is anything other than Ready, check the details on the Home screen and do the necessary measures.

Click the icon that corresponds with the operation you are doing with the RIP.

Wasatch SoftRIP - Version 7.3		
<u>File Image Color Print Page Layout Template Tools Server Help</u>		
💁 🕻 🖙 🗮 🖬 🎗 糸 糸 畠 田 田 🗙 옷 옷	Unit 1: XXXXXXXXXX	· 🔍 🔍

□ If you are continuing RIP processing to print, click 🚐.

□ If you are only doing RIP processing and will print later, click are.

Hot Folder Printing

In WASATCH SoftRIP, enable hot folders by selecting an Image Configuration that created a hot folder with the Unit assigned to your printer. As a result, you can use a maximum of four hot folders at the same time.

Important:

Do not do other operations with the RIP if you are doing hot folder printing. If you do RIP processing, etc., at the same time, printing may be interrupted.

1

6

7

Correctly load the media into the printer.

See Operator's Guide (booklet/online manual) for the procedure for loading media.



Start WASATCH SoftRIP.

Select the Unit to which your printer is assigned, and then click 🤐. 3 Wasatch SoftRIP - Version 7.3 - 0 - X <u>File Image Color Print Page Layout Template Tools Server Language Help</u> Unit 1: XXXXXXXXXXXX 3 @ = ● | 甲目之之之目単电× | \$ \$ | ? Select the Image Configuration that created the hot folder, and then click OK. 4 😁 Setup - Print Unit 1 • $(\mathbf{2})$ Printer Model Epson SureColor XXXXXX Series (CMYK, 1440×1440 dpi) OK (1)Imaging Configuration • none Edit Cancel Physical Connection -TCP/IP List Help Print Margins - Scale Adjustments (percent On the Dashboard, check whether your printer is ready to print. 5 If the status is anything other than Ready, check the details on the Home screen and do the necessary measures.

Drag and drop the print data to the hot folder.

If you selected **Add to RIP Queue** or **RIP Only** when creating the hot folder, do the operations in the RIP Queue or on the main screen as needed.

Canceling Printing

Generally, software RIP executes printing while spooling the data to the computer and printer. Therefore, even if printing is canceled on either the computer or the printer, the data remaining on the other side continues to print.

If you are canceling printing completely, use the following steps to cancel both sides of the data spooled to the computer and printer.



Press the $\mathbf{II} \cdot \mathbf{\tilde{m}}$ button on the printer's control panel.

The printing is paused.

2

Cancel the job being printed with the RIP and hold all the successive jobs.

See the manual for the RIP that you are using for more details on the settings.

When sending data from the RIP to the printer is complete Printing cannot be cancelled from the RIP. Proceed to step 3 to cancel printing on the printer.

When the data size for the job is large (Windows only) In Windows (especially when connected via USB), jobs may also be spooled to the communication driver.

See the following steps to check the status of the communication driver and cancel the job that is being spooled.

- (1) Click in the order of Start Devices and Printers.
- (2) Click the icon for your printer.
- (3) Right click on the job that you want to cancel printing. Click **Cancel**. If the job that you want to cancel is not on the list, the data has been sent to the printer. Proceed to step 3 to cancel printing on the printer.

EPSON SC-XXX Printer Docume	XX Series Comm I ent View	Driver				- • •
Document Name		Status	Owner	Pages	Size	Submitted
Sample1	Pause		100.0120	1 1	244 MB 264 MB	14:31:15 2016/04/1 13:18:48 2016/05/2
	Cancel					
∢ 2 document(s) in c	Properties					● اند

Note:

3

By doing the following settings, print data is sent directly to the printer without being spooled to the communication driver.

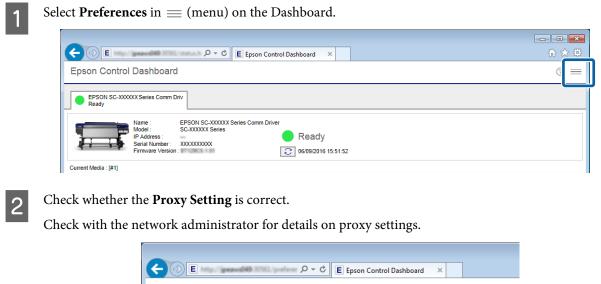
13 "The Estimated Print Time Does Not Match (Windows Only)" on page 27

On the printer's control panel screen, select Job Cancel and press the OK button.

The job that is being printed is canceled. It may take some time before you are able to print again after a job has been canceled.

EMX Files Cannot Be Downloaded on the Dashboard

See the following if a message is displayed when you click **Download** and you cannot download EMX files.



€ ⇒ E	E Epson Contro	ol Dashboard 🗙
Epson Control Dashboard		
Proxy Setting Proxy Server Address HTTP HTTPS	Port 8080 8080 Apply	

If you have changed the settings, restart your computer.

Failed to Register the Media Setting Values/Failed to Import Print Information

Check the following.

Were the media setting values from the EMX files on the Dashboard registered to the printer?

Print information is not automatically imported to the RIP just by downloading the EMX files on the Dashboard. If you are importing print information to the RIP, first register the values of the media settings to the printer.

11 "Registering the Media Setting Values to the Printer" on page 11

Did you write the values of the media settings to the printer while the RIP was running?

If you are registering values of the media settings to the printer, quit the RIP until completing the registration and restart it again. Because RIP cannot automatically import print information without acquiring the information for the media setting values of the printer, the operation will fail if Dashboard is offline.

Are you accessing one printer from multiple computers on which the Dashboard is installed?

The printer may not operate correctly if you install the Dashboard on each of multiple computers, and then register the same printer on all of them. We recommend installing the Dashboard on only one computer if multiple computers are sharing the printer. If you are checking the status and media settings on another computer, use the Dashboard via remote access. You can remotely access the Dashboard by doing the following procedure.



Start the browser on another computer from which you want to access the Dashboard.

2

Input the following in the address bar.

http://(name or IP address of the computer on which you installed the Dashboard):30561

The Estimated Print Time Does Not Match (Windows Only)

If the estimated print time does not match the actual time it takes, do the following settings in the communications driver.

By doing this, the print data is sent directly from the RIP to the printer.

Important:

If you change this setting, the printheads may stop and move while printing, and printing may be interrupted. If printing is interrupted, the colors before and after the interruption may change.

Right click the icon for your printer in **Devices and Printers** in the Start menu. Select **Printer Properties**.



In the Advanced tab, select the spooling method Print directly to the printer.

	it s	Security	Version Information
General	Sharing	Ports	Advanced
Always available			
Available from	0:00	To	0:00
Priorit <u>y</u> : 1	·		
Driver: EPSC	N SC-XXXXXX Sei	ries Comm Driver	▼ New Driver
Spool print docu	ments so progra	m finishes printing	faster
Start printing	ı after last page i	s spooled	
	<u>i</u> mmediately		
Start printing			

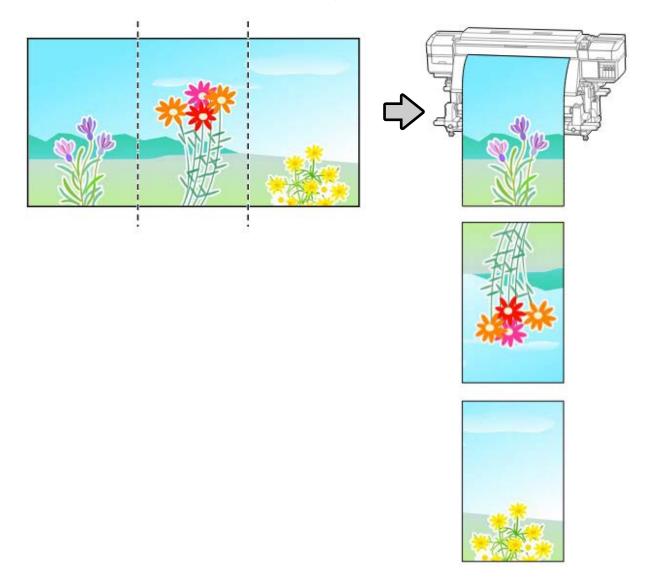
The Seams between Pages Stand Out

If you divide an image into multiple pages, and then print it so that the pages alternatingly flip vertically, as shown, the seams where the pages are joined will not stand out.

Tiled Printing (or Panel Printing)

See the following for the procedure for doing tiled printing with the RIP, from dividing the image to printing it so that they alternatingly flip vertically.

WASATCH SoftRIP I for WASATCH SoftRIP" on page 28



For WASATCH SoftRIP

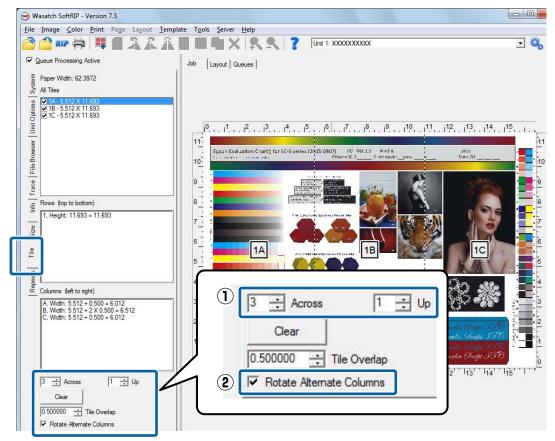
1

Start WASATCH SoftRIP. Click 🕋 and select the print data.

😁 w	asatch Sc	oftRIP - N	/ersion	7.3								
File	Image	<u>C</u> olor	Print	Page	Layout	<u>T</u> emplate	T <u>o</u> ols	Server	<u>L</u> anguage	<u>H</u> elp		
					77	Â			: <u>R</u> 9	(?	Unit 1: XXXXXXXXXXXXXXX	- Q, 🔵

2 Select the **Tile** tab. Do the division settings in (1) and select (2).

See the manual and help for the RIP for details on various settings.



Once you have finished doing the settings, select the Image Configuration and print.

Matching the Print Results to the Displayed Color of Print Data

You need to match the settings of an image processing software (Adobe Photoshop, Adobe Illustrator, etc.) to those of the RIP profile to print the print data in the colors you expect. Do the setting with a method, according to your purpose, from below.

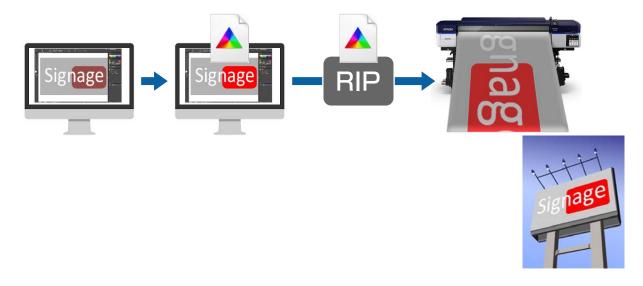
Note:

We recommend doing monitor matching (color management for the screen) for the print color to be as close as possible to the colors displayed on the computer screen. See the manuals for your computer and monitor for details.

Checking the print results with a wide color gamut profile in advance on the screen

You can print in a wider color gamut than typical print colors by using the wide color gamut profile (EpsonWideCMYK_Ver2.icc) that Epson provides. We recommend these when you want to do brightly colored printing, such as for signs. Do the following settings to check the print results before printing.

Thecking the Print Results with a Wide Color Gamut Profile in Advance on the Screen" on page 30



Matching your print results to the display colors in the image processing software

If you want to print the display colors that you adjusted with the image processing software as they are, or if you are printing profile-embedded data, use the following procedure to unify the input color settings for the RIP and the settings for the image processing software.

A "Matching Your Print Results to the Display Colors in the Image Processing Software" on page 31



Checking the Print Results with a Wide Color Gamut Profile in Advance on the Screen

In this section we explain how to change the preview display colors for the print data without changing the settings for Working Spaces to check the print results. The examples used in following explanation are when using Adobe Illustrator CC(2015) in Windows 7.

Note:

When selecting the input profile you want in step 4, you can also check the print results if you have set the profile in the RIP you are using to something other than EpsonWideCMYK_Ver2.

Right click the Epson special profile for wide color gamut printing (EpsonWideCMYK_Ver2.icc) that is in the following folder. Select **install**.

%PUBLIC%¥Documents¥Epson¥Control Dashboard¥Profile

Note:

2

З

- □ If you cannot find the folder, search for the "EpsonWideCMYK" profile.
- On Mac OS X, copy EpsonWideCMYK_Ver2.icc to the following folder.
 Source: Library Caches Epson Epson Control Dashboard Profile Target: Library - ColorSync - Profile

Start Adobe Illustrator and open the print data.

Click in the order of Edit - Assign Profile.

File Edit	Object Type Select Effect	View	Window	Help
] III	Undo Redo			Ctrl+Z
	Cut Copy Paste Paste in Front Paste in Back Paste in Place Paste on All Artboards Clear	A		
	Find and Replace Find Next Check Spelling Edit Custom Dictionary			Ctrl+I
	Edit Colors Edit Original			*
	Transparency Flattener Presets Print Presets Adobe PDF Presets SWF Presets Perspective Grid Presets			
	Color Cottings		cki t	neel o M
	Assign Profile			

4

Select EpsonWideCMYK_Ver2.icc in Profile, and then click OK.

_	
This Document	
. Web Coated (SWOP) v2	
eCMYK_Ver2	
Ок	Cancel
	. Web Coated (SWOP) v2 eCMYK_Ver2

This update is applied to the display colors in the preview. We recommend closing Adobe Illustrator without saving the print data after you are done checking. If you save the changes, the color input settings for the print data change.

Matching Your Print Results to the Display Colors in the Image Processing Software

Use the follow procedure to check the display colors of the image processing software and to unify the input color settings for the RIP.

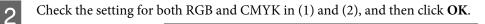
1

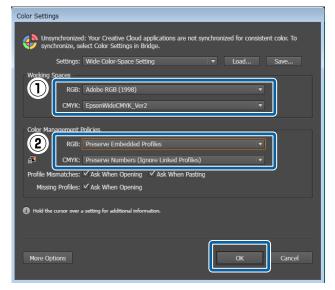
How to Check the Settings in Image Processing Software

In this section, the examples used in our explanation are when using Adobe Illustrator CC(2015) in Windows 7.

File Edit Object Type Select Effect View Window Help Ctrl+Z Ai Ill Redo Shift+Ctrl+Z Cut Ctrl+X Сору Ctrl+C Ctrl+V Paste Paste in Front Ctrl+F Paste in Back Ctrl+B Paste in Place Shift+Ctrl+V Paste on All Artboards Alt+Shift+Ctrl+V Clear Find and Replace... Find Next Ctrl+I Check Spelling... Edit Custom Dictionary... Edit Colors ۲ Edit Original Transparency Flattener Presets... Print Presets... Adobe PDF Presets... SWF Presets... Perspective Grid Presets.. Color Settings... Shift+Ctrl+K

Start Adobe Illustrator. Click in the order of Edit - Color Settings.





How to Change the Input Color Settings of the RIP

For WASATCH SoftRIP

Use the following procedure to change the profiles that you set when creating the Image Configuration.

Start WASATCH SoftRIP. Select the Unit to which your printer is assigned. Click 🤹.

Wasatch SoftRIP - Version 7.3			x
<u>File Image Color Print Page Layout Template Tools Server Language Help</u>			
▆▆▆▆▆▆▆▆▆¥\$\$\$\$	Unit 1: XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	Q,	



3

4

1

Select the Image Configuration in which the settings are saved, and then click Edit.

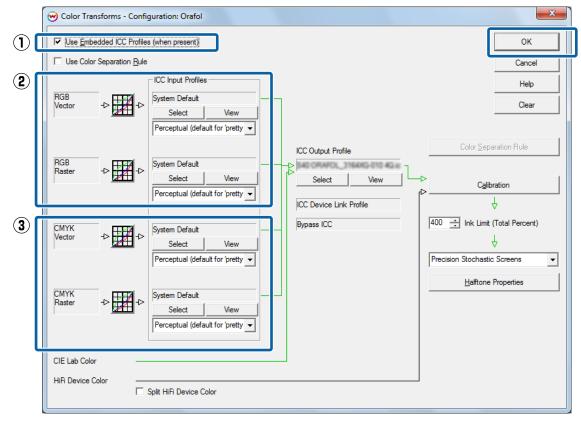
😁 Setup - Print Unit 1			X
Printer Model	Epson SureColor XXXXXX Series (CMYK, 1440x1440 dpi)	_	ок
Imaging Configuration	none	Edit	Cancel
Physical Connection	TCP/IP 10.8.59.243.9100 SC-540600	TCP/IP List	Help
Print Margins		Scale Adjustments (percent)	

Click Color Transforms.

Configuration I	older: C/www.75/serfsperferes/species.at/8300		ОК
Configuration:	none		Cance
			Help
Printer Model	Epson SureColor XXXXXX Series (CMYK, 1440x1440 dpi)	<u>Properties</u>	Delete
	<u>C</u> olor Transforms		
	Special Colors		Info
			Edit Inf

Refer to the following table and set (1) through (3), and then click OK.

Ordinarily, do not change any settings other than (1) through (3). Doing so makes it difficult to match the colors as intended.



(1)

Select this only when Preserve Embedded Profiles is selected in Color Management Policies.

Epson Manual for RIP Printing (WASATCH SoftRIP)

Troubleshooting

(2)	Select the profile that is selected in RGB in Working Spaces .
(3)	Select the profile that is selected in CMYK in Working Spaces.